GROWTH RESPONSE OF OIL PALM SEEDLINGS AT PRE-NURSERY STAGE IN AN OXISOL AMENDED WITH OIL PALM MILL BY-PRODUCTS

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ABSTRACT

This study was carried out to evaluate the growth response of *Elaeis guineensis* seedlings in a tropical soil (Oxisol) amended with dried decanter cake, dried palm oil mill effluent (POME), and empty fruit bunch (EFB) biochar. In this experiment, a randomised complete block design (RCBD) was used and the duration was three months. The four treatments used were: (i) soil only (T1), (ii) soil and 10% dried decanter cake (T2), (iii) soil and 10% dried palm oil mill effluent (T3), and (iv) soil and 10% EFB biochar (T4). Each treatment was replicated six times. At the end of this experiment, plant height, plant diameter, shoot fresh weight, root fresh weight, root and shoot dry weight, soil total nitrogen, soil available phosphorus, soil cation exchange capacity (CEC), soil total organic carbon and organic matter, plant total nitrogen, and plant total phosphorus were measured. All the data collected were analysed using one-way analysis of variance (ANOVA) at 5% significance level. T4 resulted in the highest root dry weight of 0.54 g, followed by T1 (0.45 g), T2 (0.44 g), and T3 (0.35 g). For shoot dry weight, T4 also resulted in the highest weight of 1.44 g, followed by T2 (1.28 g), T3 (1.25 g), and T1 (1.21 g). However, plant total N was significantly higher for T1 with a value of 2.40%, compared to T3 (2.39%), T2 (2.40%) and T4 (0.90%). For plant P, T4 was significantly highest with a value of 13.33 mg kg⁻¹ and the soil total nitrogen was significantly highest for T4 (0.51%) as well. The soil available P was significantly highest for T4 with a value of 4.46 mg kg⁻¹ and in soil CEC, T4 had 79.80% more CEC than T1. However, for total organic carbon and organic matter content, T1 was significantly higher with a value of 50.77%, compared to T4 (50.54%), T3 (50.04%), and T2 (49.03%). The results indicate that EFB biochar was better at improving the soil chemical properties. However, the oil palm seedlings showed better growth response to soil amended with dried POME. A longer term study is needed to observe the real potential of these soil amendments due to their slow effects and response from plants.



PERTUMBUHAN PRE NURSERI KELAPA SAWIT (Elaeis guineensis) DALAM TANAH OXISOLYANG DIBAIKI DENGAN SISA-SISA KILANG KELAPA SAWIT

ABSTRAK

Kajian ini dijalankan bagi mengenalpasti pertumbuhan pokok benih Elaeis guineensis dalam tanah tropika Oxisol yang telah dibaiki dengan kek decanter kering, kumbahan kilang kelapa sawit kering (POME), dan tanah buah kosong (EFB) biochar. Dalam experiment ini, rekabentuk blok rawakan lengkap (RCBD) telah digunakan dan tempoh masa experiment adalah tiga bulan. Rawatan yang telah digunakan adalah seperti berikut: (i) Tanah sahaja, (T1), (ii) Tanah dan 10% kek decanter kering (T2), (iii) Tanah dan 10% kumbahan kilang kelapa sawit kering (T3), dan (iv) Tanah dan 10% EFB biochar (T4). Setiap rawatan telah direplikakan sebanyak enam kali. Semasa berakhirnya experiment ini, ketinggian pokok, garis pusat pokok, jumlah berat bersih basah daun, jumlah berat bersih basah akar, jumlah berat kering daun dan akar, kandungan jumlah nitrogen tanah, kandungan phosphorus tersedia tanah, keupayaan pertukaran kation tanah (CEC), jumlah organik karbon tanah dan jumlah bahan organik, kandungan nitrogen dan phosphorus dalam pokok telah diukur. Semua data yang dianalisis dengan menggunakan satu arah ANOVA pada tahap 5% signifikasi. Bagi jumlah berat bersih kering daun, T4 (0.54 g) ada bacaan tertinggi, diikuti T1 (0.45 g), T2 (0.44 g) dan T3 (0.35 g). Dalam jumlah berat bersih kering daun, T4 (1.44 g) juga ada bacaan tertinggi, diikuti T2 (1.28 g), T3 (1.25 g) dan T1 (1.21 g). Namun, kandungan jumlah N pokok ada perbezaan signifikasi di mana T1 (2.40%) adalah lebih tinggi jika dibandingkan dengan T3 (2.39%), T2 (2.40%) dan T4 (0.90%). Kandungan jumlah P dalam pokok ada perbezaan signifikasi di mana T4 (13.33 mg kg¹) adalah tertinggi dan kandungan jumlah tanah N juga mempunyai perbezaan signifikasi di mana T4 (0.51 %) adalah tertinggi. Kandungan tersedia P juga mempunya perbezaan signifikasi di mana T4 (4.45 mg kg¹) adalah tertinggi dan dalam tanah CEC, T4 ada 79.80% lebih banyak CEC daripada T1. Namun, bagi jumlah organik karbon tanah dan jumlah bahan organik, terdapat perbezaan signifikasi di mana T1 (50.77%) adalah lebih tinggi daripada T4 (50.54%), T3 (50.04%) dan T2 (49.03%). Keputusan ini menunjukan keberkesanan EFB biochar dalam pembaikan tanah, manakala pokok benih telah menunjukkan kesan yang leibh bagus kepada rawatan POME kering dalam masa yang pendek. Namun, kesan positif pembaik tanah terhadap pertumbuhan pokok benih kelapa sawit tidak dapat diabaikan dan kajian jangka masa panjang adalah perlu untuk melihat potensi sebenar kerana mereka bertindak dalam kadar yang lambat.



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LIST OF SYMBOLS, UNITS AND ABBREVIATIONS

Arbuscular Mycorrhizal Fungi Analysis of Variance Algemene Vereniging van Rubberplanters ter Oostkust van Sumatra
Biohchemical Oxygen Demand
Cation Exchange Capacity
Chemical Oxygen Demand
Empty Fruit Bunch
Fresh Fruit Bunch
Greenhouse Gas
IJM Plantations Berhad
Month after planting
Malaysian Palm Oil Board
Malaysian Palm Oil Council
Oil Palm Trunk
Palm Oil Mill Effluent
Statistical Analysis System
Standard Deviation



CHAPTER 1

INTRODUCTION

1.0 Introduction

One of the most important crop plants that changed the status of Malaysian agriculture and its economy is the oil palm. In 1870, oil palm (*Elaeis guineensis*) first came to Malaysia as an ornamental plant. The foundation for the palm oil industry in Malaysia happened with the first commercial planting in Tennamaran Estate in Selangor in 1917. The main reason for planting oil palm is due to its high oil yield per unit area, where two types of palm oil are produced from the same fruit: from the flesh or mesocarp and from the seed or kernel inside the hard-shelled mesocarp (Yusof, 2007). Oil palm is best grown in tropical areas where rain is plentiful throughout the year. In addition, this plant can grow in almost all types of soil. However, well drained, deep fertile loamy to loamy-clay soil are the most suitable for oil palm cultivation. In Malaysia, the crop's full potential has been exploited compared to in Africa where various challenges are being faced in the attempt towards domestication. The uses of palm oil produce include shortening, vanaspati, margarine, frying oils, as well as cheap raw materials (Gunstone, 2011).

With Malaysia's huge production of oil palm, there will also be abundant byproducts and residues available. Three of the by-products are decanter cake, empty fruit bunch (EFB) and palm oil mill effluent (POME), which can be used as cheap organic fertilisers as an alternative to the excessive application of chemical fertilisers. For every 100 tons of fresh fruit bunch (FFB) being processed, about 20 tons of empty fruit bunch (EFB), 60 tons of palm oil mill effluent (POME) and 4 tons of decanter cake are produced (Ooi *et al.*, 2006). Further, the abundance of oil palm decanter cakes (OPDC) is a problem in oil palm mills and it is basically OPDC produced by the extraction of solids from the palm oil sludge (Utomo and Widjaja, 2004). Biochar is known as charred organic matter that is produced from various biomass

sources, and is a stable carbon compound that can be left in the soil for thousands of years. It has gained a lot of attention mainly because it improves soil fertility of degraded agriculture soil, as well as mitigates climate change through soil carbon sequestration thus reducing the greenhouse effect (Abdullah *et al.*, 2013).

EFB is one of the solid waste products (Okwute *et al.*, 2007) from the oil palm crop. Previously, EFB was used as fuel to produce steam at the mills. Due to its high content of nutrients, it was burnt to ash and used as fertilizer later on. However, to prevent air pollutions, burning of EFB is prohibited and now most EFB is used as soil mulching, boiler fuel and incineration, and the rest is left unused in the palm oil mills. (Astimar *et al.*, 2006). According to a report, EFB contains about 42% C, 0.8% N, 0.06% P. 2.4% K and 0.2% Mg (Prasertson *et al.*, 1996). Biochar can be produced through the pyrolysis of biomass of oil palm by-products, under zero or limited supply of oxygen with a temperature of below 700°C (Kong *et al.*, 2014). In producing EFB biochar, the same burning method can also be used.

On the other hand, POME is a viscous brown liquid with fine suspended solids and has a low pH of 3.5-4.5, high value of chemical oxygen demand (COD), biological demand (BOD), and suspended solids (Norazwina et al., 2014). It also contains fair amounts of N, P, K, Mg and Ca. (Muhrizal et al., 2006). During the extraction of crude palm oil, about 50% of the large quantity of water used in mills to extract oil will result in POME. In its untreated form, POME is very high strength waste. Hence, more than 85% of Malaysian palm oil mills have adopted the pond system for POME treatment (Ma et al., 1993). During the extraction process, no chemical is added and therefore POME is regarded as non-toxic (Alimon, 2004). In the past, applying raw or digested POME as fertilizer in soil was considered harmful because the effluent could kill vegetation, causing water logging and jamming of percolation, which in the end causes anaerobic conditions (Mohammad et al., 2012). However, this problem can be solved if POME is applied in small amounts at a time. According to a study by Wu et al. (2009), proper use of POME in the soil environment would actually directly improve soil fertility, where their results showed an enrichment of soils with regards to nitrogen, phosphorus, calcium and magnesium content after application of POME.

Decanter cake (DC) is a lignocellulosic biomass that can be found abundantly in oil palm mills. This solid waste is a brown-blackish paste which is produced after the extraction of crude oil. The production of Dried Decanter Cake (DDC) involves the processes of decanting, centrifuging and then drying within the machine system.

Before producing dehydrated POME, DC can be filter-pressed before being dried. This solid waste is considered valuable and a potential by-product that can be used as an alternative energy source and is usually a protein source for growing goats. DC usually consists of calcium (0.03%), phosphorus (0.003%), crude fiber (25.79%), and ether extract 7.12%) (Anwar, 2012)

In nature, Oxisols are acidic with low Cation Exchange Capacity (CEC), low exchangeable bases, and high Aluminium (AI) saturation. It is dominated by variablecharged minerals and the soil needs to be ameliorated before it can be utilized productively. The low fertility status is the reason why this kind of soils is not agriculturally productive, unless they are amended with lime and / or organic matter. Ultisols and Oxisols make up about 72% of the country's land surfaces (Ismail, 1992). In Sandakan, Sabah, the Meliau Estate contains an area of 1,942 ha of Oxisols but only about 809ha has been planted with oil palm to date (Paramananthan, 2002).

Oil palm seedlings are usually raised in polybags either at single or double stage (Turner *et al.*, 2003). In a double stage nursery, germinated oil palm seeds are planted in small polybags for three to four months and later transplanted into larger polybags for eight months prior to field planting. Chee *et al.* (1997) has reported the first commercial application where oil palm seedlings were grown in plastic pot trays in the first stage of pre-nursery seedlings. The pot tray system is almost similar to the double stage nursery with the main difference being the seedlings are grown in plastic trays with 25 holes. The advantages of using the pot tray system are that it uses lesser soil quantity, land area, water usage, and how low labour requirement (Mathews *et al.*, 2008).

The soil used for oil palm seedlings should be fairly rich and good planting media management is very important, as vigorous growth is needed to face the harsh conditions on the field for the production of quality seedlings (Khan *et al.*, 2006). Therefore, this experiment is conducted to observe the effect of using EFB mixed with POME biochar, dried POME, and dried decanter cake on the growth of prenursery oil palm seedlings in Oxisol soil by correcting its soil nutrient content.

1.1 Justification of Study

Throughout Malaysia, about 70% of Oxisols can be found in the lowlands. Even with low pH, low Phosphorus (P), Calcium (Ca), and Magnesium (Mg), and high AI, it is still used for oil palm, rubber, cocoa, fruit and annual crop cultivation. However, tonnes of

soil amendment and fertilisers are needed to correct the soil in terms of nutrients, textures, and water holding capacity (Huang *et al.*, 1999). Since this type of soil has very low nutrient retention capacity and low moisture, hence oil palm trees being grown on this soil are prone to moisture stress and multiple nutrient deficiency problems (Paramananthan, 2013). In addition, it is expected that in the next three to four years Malaysia will run out of suitable land for new oil palm plantations, whereas Indonesia will have another 10 to 12 years to expand the crop's acreage. With limited land and regulatory restrictions on developing new plantations while having increasing demand, other options should be explored to overcome the land problem, for example treating the problematic soils (Hanim, 2012).

With the increasing global demand for biodiesel, edible oil, and oleo-chemicals derived from palm oil, Malaysia needs to increase its oil palm production by further extending the acreage for higher yield, which will directly increase the income of our country. In addition, with the abundance of readily available EFB and POME biomass, DDC and died POME, using them as alternatives can reduce the cost of buying inorganic fertilisers to improve the soil. In addition, very few researches have been done on the effect of EFB-POME biochar, DDC and dried POME on the growth of oil palm seedlings. Hence, if these soil amendments can be shown to improve soil nutrient conditions, it can have some impact to the oil palm industry.

1.2 Objective

Objectives of this study were to:

- (i) Evaluate the growth of *Elaeis guineensis* seedlings in an Oxisol amended with EFB biochar, DDC, and dried POME.
- (ii) Evaluate the effects of EFB biochar, DDC, and dried POME on plant and soil nutrient content.

1.3 Hypothesis

 H_0 : There was no significant effect of EFB-POME biochar, DDC, and dried POME on the growth of *Elaeis guineensis* seedlings in an Oxisol, soil and plant nutrient content, and their growth comparisons in different soil amendments.

H_A : There was a significant effect of EFB-POME biochar, DDC, and dried POME on the growth of *Elaeis guineensis* seedlings in an Oxisol, soil and plant nutrient content, and their growth comparisons in different soil amendments.



CHAPTER 2

LITERATURE REVIEW

2.1 The Oil Palm

The oil palm, or *Elaeis guineensis*, *Elaeis* comes from the Ancient Greek word "Elaion", which means olive because of its oil-rich fruits, while *guineensis* refers to its assumed place of origin in the region of Guinea on the Western coast of Africa. This elegant palm originated from the humid inter-tropical Africa and it belongs to the family of Aracacea (Palmae) and subfamily of cocoidae, which also includes the coconut and the pinang palm (Balick *et al.*, 1990).

Oil palm is a monoecious crop as it bears both male and female flowers on the same tree. Each tree produces compact bunches that weigh between 10 and 25 kilograms with 1000 to 3000 fruitlets per bunch. Each fruitlet is elongated and almost spherical in shape. In most cases, the fruitlet is dark purple, almost black and the colour turns to orange red when they ripen. Each fruitlet consists of a hard kernel (seed) enclosed in a shell (endocarp) which is surrounded by a fleshy mesocarp. Oil palm trees may reach a height of up to sixty feet and more. The trunks of young and mature trees are enclosed in fronds which give them a rather rough appearance. The older trees have smoother trunks apart from the scars left by the fronds which have withered and fallen off (MPOC, 2014).

The determination of the future success of plantations and later ventures in the life cycle is the quality of planting materials. With the establishment of the first oil palm plantation, "Plant Introduction" of oil palm breeding was introduced. Plant introduction is a form of breeding and this breeding method is often overlooked and least recognised. An important feature in this breeding method is the existence of three fruit forms – dura, pisifera and tenera – mainly distinguished by their shell thickness



(Ahmad, 2009). Fruits may be shell-less or have shells of up to 8 mm in thickness. The internal fruit form is of genetic character and can be described as follows:

- (i) *Dura*: Shell 2-8 mm thick, low to medium mesocarp content of 35-55% but in the *Dura* of the Far East, this may be as high as 65%. No fibre ring.
- (ii) *Pisifera*: Shell-less.
- (iii) *Tenera*: Shell 0.5-4 mm thick, medium to high mesocarp content of 60-95%, fibre ring, hybrid of shell-less pisifera and the common thick shelled Dura form.

The term macrocarya, which refers to dura palms with thicker shells, is found in the Congo and West Africa, different from the less thick shelled Deli Dura of the Far East, which has largely gone out of use (Ng, 1972).

According to MPOB (2015), the oil palm planted area in 2014 reached 5.39 million hectares, an increase of 3.1% as against the 5.23 million hectares recorded in the previous year. This was mainly due to the increase in new planted areas in Sarawak, which recorded an increase of 8.8% or 102,493 hectares. Sabah is still the largest oil palm planted state, with 1.51 million hectares or 28% of total oil palm planted area, followed by Sarawak with 1.26 million hectares or 23%, while Peninsular Malaysia accounts for 2.62 million hectares or 49%.

LIM Plantations Berhad (LIMP) is one of the few Sabah-based organizations that have established an oil palm breeding programme. In 1997, LIMP signed a collaboration agreement with MPOB and in the following years started receiving crosses of advanced Deli *dura* (D) and AVROS (Av) *tenera* (T) families for establishing a seed garden to produce commercial DxP seeds (Seng *et al.*, 2011). AVROS *(Algemene Vereniging van Rubberplanters ter Oostkust van Sumatra)* oil palm *pisiferas* in Malaysia started with the Department of Agriculture Malaysia and Harrisons and Crosfield (now Sime Darby) importing the oil palm *tenera* x *pisifera* (TxP) seeds from Indonesia and planting them at Klanang Baru Estate in 1957 (Fife, 2007). In 1965, progenies of this material were planted in Trial 0.79 at Federal Station, Serdang. In 1981 and 1982, the *tenera* x *tenera* (TxT) and TxP were planted at the Malaysian Palm Oil Board (MPOB) in Kluang. Since then, the AVROS *pisiferas* progenies have acted as the basic male parent materials for MPOB research and commercial seed production, as *pisifera* palms are predominantly sterile female. The AVROS *pisifera* progenies show a high mesocarp-to-fruit and oil to bunch ratios but they are tall (Rao, *et al.*, 1999). On



the other hand, the original palms introduced in Java (Bogor) in 1848 were of the *dura* type, and their offspring is generally referred to as the *Deli Dura*. *Deli* refers to Deli district in Sumatera, where the famous *Deli dura* was established in 1881. The rather uniform high yielding *Deli* population has led to the theory of a common progenitor for the four Bogor palm types and it is used as the female parent in breeding programmes. Even though the fruit is *dura* (thick-shelled) in form, the spikelets of the bunches end in short spikes instead of long spines. The fruits are larger and contain a much higher proportion of mesocarp (around 60%) than the African *dura* (Nair, 2010).

2.2 Soil Order Oxisol

Oxisols (Subgroup: Typic hapludox) (Sumner, 2000) are formed on basic or ultrabasic rocks that are highly weatherable, with pH ranging from pH 4 to 5 in the B horizons. The mineralogy of the clay fraction of Oxisols developed from basalt, andesite and serpentinite in Malaysia is dominated by kaolinite, gibbsite, goethite and hematite (Shamshuddin et al., 2008). The areas where the soils are found and are subject to extreme weather conditions such as high temperature and high rainfall throughout the year, which cause leaching of cations and accumulation of sesquioxides. This kind of soil has low levels of nitrogen (N), phosphorus (P), and potassium (K), high levels of metals (e.g. nickel, cobalt), high levels of magnesium (Mg) with low calcium (Ca), and low moisture, as well as minimal organic content. It also has high aluminium (Al) saturation which results in low productivity. Hence, these situations pose challenges for plant growth and survival (Shamshuddin et al., 2011). As for biological properties, activities of the beneficial microorganisms are detrimentally affected by soil acidity, which affects the decomposition of organic matter, nutrient mineralization, and immobilization, uptake, and utilization by plants, and eventually crop yields. (Baligar, 2015). According to Sahibin et al. (2011), ultrabasic igneous rocks outcrop in many areas in Sabah, for example around Telupid and Ranau. He also stated that this soil that occurs widely in Sabah is not suitable for agricultural purposes due to their high content of toxic heavy metals.

Basalt is a soil amendment. According to a finding by Shamshuddin *et al.* (2011), basalt application improved the chemical fertility of the oxisols where there is an increase in pH, Ca, Mg, K and P as well as cation exchange capacity. The increase in pH lowered Al in the soil solution as it was precipitated as Al-hydroxides. The pH increase is caused by hydrolysis of the silicate released by basalt. A study done by



Shamshuddin *et al.* (2008) has shown that the basalt application can increase soil pH, which would result in an increase of negative charges in the soil. In addition, with the increase in organic matter contents, the soil pH also increases. In another finding by Shamshuddin *et al.* (2014), the application of EFB biochar improved soil fertility by increasing soil pH, where the Al³⁺ activities in the soil solution decreased exponentially with increasing rate of biochar application. This can be due to the biochar fixing some of the Al by chelation. In his finding, Ultisol was used instead of Oxisol. However, the study can be used as a reference as a Ultisols and Oxisols in Malaysia have the same clay mineralogical composition (Shamshuddin *et al.*, 2011).

Oil palm is now grown on various soil types and some of them may require specific attention, especially in fertilisation. As IJMP's mills' waste management, EFB is systematically applied as organic mulch in the estates where it aids both soil and water conservation. When the EFB mulch decomposes, plant nutrients are returned to the soil. Rotary driers that are installed in the mills produce dried decanter cakes and this is used as a soil amendment to improve the Oxisol soils in the Meliau estate (IJMP, 2005).

2.3 EFB Biochar and Growth of Crop

A lot of researches have been done on converting oil palm biomass into valueadded products, but none except biochar has come close to being labelled as carbon negative products. Producing biochar from oil palm biomass does not only potentially lead a healthier environmental, societal and economic growth for the oil palm industry specifically, but it also enhances sustainability in a worldwide context (Sieng *et al.,* 2014). Application of biochar to low fertility soils has drawn significant attention globally due to its unique potential to improve soil nutrient retention capacity, water holding capacity and it acts as a stable carbon sink to mitigate climate change, as well as reduce greenhouse gas (GHG) emissions (Atkinson *et al.,* 2010). Biochar is a carbonaceous material that is obtained from the pyrolysis of biomass under zero or limited supply of oxygen, at relatively low temperatures, usually below 700 °C (Duku *et al.,* 2011).

Since direct burning of biomass will release many pollutants into the air, using them in other forms of energy products is more beneficial. Pyrolysis is one potential technique to reduce these environmental concerns, where oil palm residues are converted into bio-oil and biochar and it is an environmentally friendly method because



no waste is produced using this method. Pyrolysis is the thermal decomposition of organic material at elevated temperatures in an inert environment (Faisal *et al.*, 2013). EFB is ligno-cellulose residue comprising 46% cellulose and 16.5% lignin. Due to the high C:N ratio of about 45 to 70, nitrogen fertilization seems necessary in order to reach the optimum initial C:N ratio of 30. Therefore, Salétes *et al.* (2004) stated that adding POME into the EFB biochar may supply sufficient nitrogen (Tables 2.1 and 2.2). Furthermore, POME contains high organic acids and is suitable to be used as a carbon source (Tindaon *et al.*, 2012).

Table 2.1	Main characteristics of I	EFB
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Characteristics	EFB
Proximate Analysis (wt%)	
Volatiles	81.9
Fixed Carbon	12.6
Ash	3.1
Moisture	2.4
Ultimate Analysis (wt%)	
Carbon	53.78
Hydrogen	4.37
Nitrogen	0.35
Oxygen*	41.50
H/C	0.98
O/C	0.58
Calorific value (MJ kg ⁻¹)	17.08

*By difference

Source: Mohamad *et al.,* 2011

Table 2.2	Characteristics	of POME
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Characters	Mean	Range
pH	4.2	4.4-5.2
BOD	25,000	10,250-43,750
COD	51,000	15,000-100,000
Total solids	40,000	11,500-79,000
Suspended Solids	18,000	5,000-54,000
Volatile Solids	34,000	9,000-72,000
Oil and Grease	6,000	130-18,000
Ammoniacal Nitrogen	35	4-80
Total Nitrogen	750	180-1,400

*Units in mg/l except pH.

Source: MPOB, 2015

EFB has a moisture content of 12% after the extraction of fruits from fresh fruit bunches (FFB). It is placed for drying by natural convection in an open place. As the

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EFB has a moisture content of about 9%, it is transported from the mill to the biochar plant using trucks (Soni *et al.*, 2013). First, the oven is heated with hot air produced in a burner using diesel fuel. The temperature used for the slow pyrolysis is between 350°C and 450°C. The slow pyrolysis process needs ample use of diesel fuel for heat generation. In the first and second operating hours, no further diesel is required because the heat production is supported by the syngas obtained as a by-product from the pyrolysis process. The syngas produced during slow pyrolysis is used to generate additional heat for drying and slow pyrolysis. Excess energy is released through a chimney. Biochar, syngas and bio-oil are the products obtained from the slow pyrolysis of palm oil EFB. The biochar produced is composed of carbon (C), nitrogen (N), ash and water (Soni *et al.*, 2015).

A research was conducted by Tan *et al.* (2012) to determine the characteristics (pH, total C, total N, nutrient content, cation exchange capacity and surface morphology) of EFB biochar and its potential use as soil amendment, as well as the effect of EFB biochar soil amendment on soil nutrient leaching in a field container experiment. At the end of this research, they have found out that the characterisation study showed that EFB biochar exhibits beneficial characteristics. In the field container experiment, treatments with EFB biochar amendment showed significantly lower nutrient leached compared to the control. As a new soil amendment, biochar has potential in controlling the fate of trace elements in the soil system. From a study conducted by Norazlina *et al.* (2014) on rice husk biochar and EFB biochar, it was shown that both have the potential to be as good sorbents for Arsenic (As) and Cadmium (Cd). Hence, it can be suggested that the application of this EFB biochar can possibly reduce the trace elements availability in contaminated soil.

A study by Azni *et al.* (2014) to determine the effects of EFB biochar on N fertilizer recovery, crop uptake, and N leaching. From the results obtained, EFB biochar demonstrated the ability to increase water holding capacity and reduce leaching. The biochar acts like a reserve for water and therefore holds more soluble plant nutrients, especially N which resulted in greater maize biomass that were treated with EFB biochar than in the control. Even though maize was used as the crop in this experiment, it could have the same effect on oil palm seedlings.



2.4 POME and Growth of Crops

POME contributes a large proportion of the agricultural waste in Malaysia and if not treated properly, it can cause environmental pollution. POME is often disposed in disposal ponds which results in the leaching of contaminants that pollute groundwater and soil, as well as the release of methane gas into the atmosphere. Palm oil processing mills produce an oily wastewater, which is later combined with the wastes from steriliser condensate and cooling water, called POME and it contains various suspended components. As compared to municipal sewage, POME contains 100 times more Biohchemical Oxygen Demand (BOD) and Chemical Oxygen Demand (COD). Even so, POME is a non-toxic waste because no chemical is added during the oil extraction process, but is harmful to the environment due to its large oxygen depleting capability in aquatic systems. The presence of different sugars such as glucose, galactose, manose, arabinose and xylose mean that it contains high organic matter. Since POME is non-toxic, microorganisms can obtain nutrients from it. The primary treatment for POME is via anaerobic digestion (Tindaon *et al.*, 2012). Currently, after being treated, POME is being utilised in agriculture as organic fertiliser.

Application of POME to soil has been shown to increase the growth of oil palm and other crops. However, if the application of raw POME is high, it can adversely affect the growth of plants. Direct application of POME into the soil was observed to reduce the growth of oil palm seedlings and the production of oil palm fresh fruit bunch. This inhibitory effect of raw POME on plant growth has been linked to the presence of lipid and some volatile substances, which indirectly affect the proper growth of plant roots (Zakaria and Hassan, 1993).

In a study done by Ratziah *et al.* (1997), on the effect of decomposed and raw POME on plant growth, the results showed that the shoot and root dry weights of tomato and spinach in decomposed POME was significantly increased. Further, in general the soil N, P and K increased in both decomposed and non-decomposed POME, but was better in decomposed POME. In addition, the bioassay results also showed that in raw POME, the tomato radicle was inhibited due to the high amount of lipids, but the inhibition was reduced in decomposed POME. Hence, this study showed that decomposed POME is more suitable to be used as organic fertiliser.

On the other hand, based on a study done by Embrandiri *et al.* (2013a), the percentage of seed germination of kidney beans (*Phaseolus yulgaris*) was the most



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minimum with 100% POME. This may be due to the existence of excess amounts of ammonia in the effluent, causing the depletion of the tricarboxylic acid cycle, which reduces the respiration rate and subsequently germination. However, the root and shoot length of the kidney bean seedling was the longest at 25% POME, and it decreased from 50% POME onwards. The authors of this study concluded that since the higher concentration of effluent was toxic to plant growth, it was recommended that POME may be used only after treatment and dilution.

2.5 Decanter Cake and Growth of Crop

One of the major wastes in the crude palm oil industry is the decanter cake and it is normally disposed off in landfills or reused as fertiliser. However, decanter cakes have real potential to be used as a solid fuel, as it acts like charcoal or wood briquette that are common as sources of fuel. It may be used as solid fuel because of its caloridic value due to the oil residue existing in the decanter cakes. Decanter cake is formed when the decanter used as a separator to remove the fine solids and water after homogenous oil mesh from the digester is pushed through a screw press. Hence, at this stage, the decanter cake is seen as one of the major wastes which is reused as fertiliser or as an animal nutrition source due to the presence of C, N, P, K and Mg (Mohd *et al.*, 2009). It also contains 12.63%crude protein, 7.12% ether extract, 25.79% crude fibre, 0.03% calcium, and 0.003% phosphorus respectively (Wan and Alimon, 2012). Aisueni and Omoti (1999) reported that the oil palm industry is one of the best sources of agricultural wastes that can be converted to organic fertilisers. However, it should be noted that the rate of application should be determined prior to its land application as plants vary in their nutrient requirements.

From a study done by Embrandiri *et al.* (2012) on the effect of palm oil waste on plant growth characteristics, it was shown that soil mixed with decanter cake caused a reduction in soil pH from 7.93 to 6.64, and the C:N ratio was the highest with 30% decanter cake amendment. At 10% decanter cake amendment, the lady's finger, tomato and brinjal had similar germination patterns but they all decreased when the amendment was increased. This may due to osmotic pressure caused by the rise in dosage of nutrients. Therefore, this can prove that decanter is best applied at about 10% for the better germination of plants.

In another study done by Embrandiri *et al.* (2013b) on the growth of lady's finger at different ratios of decanter cake amendment, the phenol content and ascorbic



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