

## **The simultaneous enzymatic hydrolysis of tapioca starch for instant formation of glucose**

### **Abstract**

This study investigated the possibility of simultaneous reactions of the gelatinization, liquefaction and saccharification (SGLS) carried out at two reaction temperatures of saccharification 55 and 60°C for instant glucose production as well as controlling low viscosity of solute over the hydrolysis period. At 55°C, 10% (w/w) of the tapioca starch and 0.9 mL L<sup>-1</sup> of a blending mixture of  $\alpha$ -amylase and amyloglucosidase, the viscosity was kept low below  $2.2 \times 10^{-3}$  pa-s throughout the hydrolysis process. The conversion of the tapioca starch to glucose was as high as 65% (w/w) over 28 h of the hydrolysis time. Increasing the temperature to 60°C did not increase the conversion but, (1) increased the maximum rate of reaction from 8.89g L<sup>-1</sup> h<sup>-1</sup> to 13.3 g L<sup>-1</sup>h<sup>-1</sup>(2) reduced the time to reach a half of the final glucose concentration from 6.1 to 5 h and also (3) slightly increased the earlier stage of solute viscosity without affecting the entire process. © 2007 Asian Network for Scientific Information.