

**PHYSICAL, MECHANICAL AND
NANOSTRUCTURAL PROPERTIES OF *ACACIA
MANGIUM* WOOD FROM SABAH USING X-
RAY DIFFRACTION AND SMALL-ANGLE X-
RAY SCATTERING METHODS**

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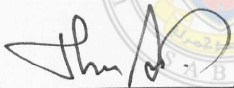
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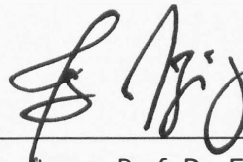
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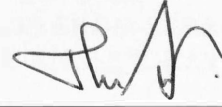
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DECLARATION

This thesis is the result of my own work with the exception of quotations, excerpts, equations, summaries and references, the sources of which have been duly acknowledged.

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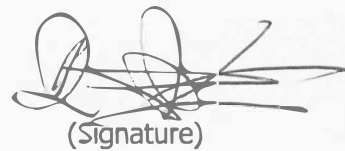
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ABSTRACT

PHYSICAL, MECHANICAL AND NANOSTRUCTURAL PROPERTIES OF *ACACIA MANGIUM* WOOD FROM SABAH USING X-RAY DIFFRACTION AND SMALL-ANGLE X-RAY SCATTERING METHODS

The main purpose of this study is to provide the knowledge and data on the physical, mechanical and nanostructural properties of *Acacia mangium* wood from Sabah. A further objective was to examine the influence of microfibril angle (MFA) on strength, stiffness, tree age, the distance from pith to bark and the internal structure of the wood and to predict the perfect growth age which produces pure crystalline cellulose and more ordered. The results show that the fully grown which produce fully crystalline cellulose will denote as the optimum age (a_o) was found to be 23.45 year for the pith region, a_o was about 23.29 year for the bark region and for the pith - bark region about 22.04 ± 0.05 year. The mean length of cellulose crystalline ranged from 3.86 Å in the 3-year-old disc to 23.43 Å in the pith region of 15-year-old disc. MFA was found to decrease whilst tree age increased for the pith and bark regions. The general trend was for the MFA to be greatest in the young wood of age 3-year-old about 26.13° , and to decrease gradually with increasing the tree age. The lowest was found in the pith region of tree at 15-year-old where the angle varied from 1.99° to 0.20° . Small-Angle x-ray scattering analysis showed that fibre length, L increased from pith to bark for wood disc of 10-year-old. An inverse relationship between surface area of the single fibre, S and the distance from pith to bark was evident in this study within a single tree of 10-year-old. It was also found that *Acacia mangium* wood swells and shrinks in length but at the same time swells and shrinks less in the tangential and radial directions. A strong negative linear relationship was found to exist between MFA and modulus of elasticity, MOE. This trend has also been observed between MFA and modulus of rupture, MOR. An inversely correlation was evident between glass transition, T_g and MFA in *Acacia mangium* wood. The regression analysis of MFA and T_g data shows that about 66.4% of the variation in T_g was explained by MFA. It was found that *Acacia mangium* wood of age 3 year-old has the highest relaxation length (83.33 cm) and half-thickness value (57.75 cm). Tree of 15 year-old has the least relaxation length and half-thickness of 28.65 cm and 19.85 cm respectively. Neutron transmission test showed that the actual water uptake inside the vessels and through the fibres composite is ranged from 4.445% to 6.981% after 20 hours drying under $105 \text{ C}^\circ \pm 1\text{C}^\circ$.

ABSTRAK

Tujuan kajian ini dijalankan adalah untuk mengkaji sifat fizikal, mekanikal dan struktur nano kayu Acacium mangium dari Sabah. Dalam kajian ini, pengaruh sudut mikrofibril terhadap kekuatan, kekakuan, struktur dalaman kayu, umur pokok dan jarak daripada empulur ke kulit kayu dikaji. Selain itu, umur pertumbuhan pokok yang sempurna untuk menghasilkan hablur selulosa asli yang teratur juga akan diramalkan. Keputusan yang didapati menunjukkan pertumbuhan pokok yang dapat menghasilkan hablur selulosa yang dikatakan sebagai umur optimum pokok tersebut adalah 23.45 tahun untuk bahagian empulur, 23.29 tahun untuk bahagian kulit kayu dan untuk bahagian empulur – kulit kayu pula 22.04 ± 0.05 tahun. Purata panjang hablur selulosa adalah dalam julat 3.86 \AA untuk pokok yang berumur 3 tahun hingga 23.43 \AA untuk pokok yang berumur 15 tahun. Untuk bahagian empulur dan kulit kayu, MFA didapati menurun sejajar dengan pertambahan umur pokok. Kebiasaannya nilai MFA adalah besar untuk pokok yang masih muda (dalam lingkungan umur 3 tahun), iaitu 26.13° dan akan menurun secara berperingkat dengan pertambahan umur pokok tersebut. Nilai yang paling rendah didapati pada bahagian empulur pokok yang berumur 15 tahun di mana sudutnya adalah dalam julat $1.99^\circ - 0.20^\circ$. Analisis Small-Angle x-ray scattering menunjukkan bahawa panjang fiber, L telah bertambah daripada bahagian empulur ke kulit kayu untuk pokok yang berumur 10 tahun. Songsangan perhubungan antara permukaan fiber tunggal, S dan jarak daripada empulur ke kulit kayu merupakan bukti dalam kajian yang telah dijalankan pada pokok yang berumur 10 tahun. Kayu Acacia mangium juga didapati mengembang dan mengecut pada arah pemanjangan tetapi dalam masa yang sama, ia kurang mengembang dan mengecut pada arah tangential dan radial. Keputusan kajian menunjukkan perhubungan garis lurus yang negatif antara MFA dan elastik modulus (MOE). Perhubungan antara MFA dan (modulus of rupture) MOR juga bersifat garis lurus negatif. Hubung kait antara T_g dan MFA adalah songsang. Analisis regresif daripada data MFA dan T_g menunjukkan bahawa 66.4% variasi pada T_g ditunjukkan oleh nilai MFA. Daripada kajian, didapati bahawa pokok Acacia mangium yang berumur 3 tahun mempunyai nilai Panjang santaian maksimum 83.33 cm dan nilai separuh kelebaran 57.75cm, iaitu lebih tinggi nilainya jika dibandingkan dengan pokok yang berumur 15 tahun yang mempunyai Panjang santaian maksimum 28.65cm dan nilai separuh kelebaran 19.85cm. Ujian neutron transmission menunjukkan penyerapan air sebenar ke dalam vesel dan melalui komposit fiber adalah dalam julat 4.445% - 6.981% selepas 20 jam dikeringkan pada suhu $105C^\circ \pm 1C^\circ$.

CONTENTS

| TITLE | page |
|---|------|
| DECLARATION | i |
| CERTIFICATION | ii |
| ACKNOWLEDGEMENTS | iii |
| ABSTRACT | iv |
| <i>ABSTRAK</i> | v |
| TABLE OF CONTENTS | vi |
| LIST OF TABLES | vii |
| LIST OF FIGURES | xi |
| LIST OF ABBREVIATIONS | xv |
| LIST OF SYMBOLS | xxx |
| CHAPTER 1: INTRODUCTION | 1 |
| 1.1 Problem and Background | 1 |
| 1.2 <i>Acacia mangium</i> | 1 |
| 1.3 Cellulose Microfibrils | 2 |
| 1.4 Microfibril Angle (MFA) | 3 |
| 1.5 Mechanical Properties of Wood | 4 |
| 1.6 Physical Properties of Wood | 5 |
| 1.7 Morphology of <i>Acacia mangium</i> Wood | 8 |
| 1.8 The Main Objectives of the Research | 8 |
| CHAPTER 2: LITERATURE REVIEW | 10 |
| 2.1 <i>Acacia mangium</i> | 10 |
| 2.2 Wood Quality | 10 |
| 2.3 Wood Density | 11 |
| 2.3.1 Impact of Density on Wood Quality | 11 |
| 2.3.2 Density Variations within a Tree | 11 |
| 2.3.3 Density and Strength | 12 |
| 2.3.4 Measurement of Wood Density | 12 |
| 2.4 Chemical Composition of Wood | 13 |
| 2.5 The Structure of the Cell Wall | 14 |
| 2.6 Microfibrils | 16 |
| 2.7 Importance of Microfibril Angle | 17 |
| 2.7.1 Impact of Microfibril Angle on Wood Quality | 18 |
| 2.7.2 Microfibril Angle and Wood Stiffness | 19 |
| 2.7.3 Microfibril Angle and Strength | 21 |
| 2.7.4 MFA and Shrinkage, Swelling of Wood | 22 |
| 2.7.5 Variation in Microfibril Angle | 25 |

| | | |
|---|---|-----------|
| 2.7.6 | Environmental Impacts on Microfibril Angle | 25 |
| 2.7.7 | Methods of Measuring Microfibril Angle | 35 |
| 2.7.8 | The Parameter T | 26 |
| 2.7.9 | Angular Distribution of Microfibrils | 26 |
| 2.7.10 | Square Cells Irradiated Normal to one Pair of Faces | 27 |
| 2.7.11 | Circular Cell (Normal Distribution Only) | 30 |
| 2.8 | Crystalite-Size and Crystallinity of Cellulose in Wood | 32 |
| 2.8.1 | Crystalites Size | 33 |
| 2.8.2 | Crystallinity | 33 |
| 2.9 | Small-Angle X-Ray Scattering (SAXS) | 36 |
| 2.9.1 | General Theorems of Small-Angle X-Ray Scattering | 39 |
| 2.9.2 | Porod's Law | 40 |
| 2.9.3 | Surface Fractal Laws | 40 |
| 2.9.4 | Diffuse Interfaces | 41 |
| 2.9.5 | Dimensional Scattering Laws | 41 |
| 2.9.6 | Guinier's Law | 42 |
| 2.9.7 | Measurement of Microfibril Angle in Wood using Small-Angle X-Ray Scattering (SAXS) | 43 |
| 2.10 | Selection for Wood Quality on the Basis of Microfibril Angle | 45 |
| 2.11 | Neutron Transmission in Wood | 45 |
| 2.11.1 | The Interactions of Neutrons with Matters | 46 |
| 2.11.2 | Measurement of Moisture Content in Wood | 49 |
| 2.12 | Nanostructural Study of Wood | 50 |
| CHAPTER 3: RESEARCH METHODOLOGY | | 52 |
| 3.1 | Description of Site | 52 |
| 3.2 | Selection of Sample Trees Within Each Age | 53 |
| 3.2.1 | Microfibril Angle Sampling Method | 63 |
| 3.2.2 | Strength and Stiffness Method | 63 |
| 3.2.3 | Wood Density Sampling Method | 65 |
| 3.2.4 | Sampling Method for Dynamic Mechanical Analyzer Test | 65 |
| 3.2.5 | Shrinkage and Swelling Sampling Method | 66 |
| 3.2.6 | Moisture Content Sampling Method | 67 |
| 3.3 | Method of Measuring Wood Properties | 68 |
| 3.3.1 | Microfibril Angle Measurements | 68 |
| 3.3.2 | Measurement of Mechanical Properties of <i>Acacia mangium</i> Wood | 78 |
| 3.3.3 | Physical Properties of <i>Acacia mangium</i> Wood | 83 |
| 3.3.4 | Nanostructure Study of <i>Acacia mangium</i> Wood | 90 |
| CHAPTER 4: RESULT AND DISCUSSION | | 93 |
| 4.1 | Data Analysis From X-Ray Diffraction (XRD) | 93 |
| 4.1.1 | Calculation of Microfibril Angle (MFA) Using X-Ray Diffraction (XRD) | 93 |
| 4.1.2 | Calculated the Experimental Results | 97 |
| 4.1.3 | The Determination of Microfibril Angle Using The Full Width at Half Maximum (FWHM) | 101 |
| 4.1.4 | Microfibril Angle and the Distance from Pith to Bark | 106 |
| 4.1.5 | The Determination of the Crystallinity | 110 |
| 4.1.6 | The Determination of the Average Size of Cellulose Crystalline | 117 |
| 4.1.7 | Discussion of XRD Results | 121 |
| 4.2 | Nanostructure of the Wood Cell Wall Using Small-Angle X-Ray Scattering | 124 |
| 4.2.1 | Small-Angle X-Ray Scattering Data Analysis | 124 |
| 4.2.2 | Estimation of Microfibril Angle Using Small-Angle X-Ray Scattering | 140 |

| | | |
|-------------------|--|-----|
| 4.2.3 | The Comparison between Measured Value of MFA for Real Cell Wall and the Rectangular Cell Wall | 141 |
| 4.2.4 | Discussion of Nanostructure Results Using Small Angle X-Ray Scattering | 144 |
| 4.3 | Measurement of the Physical Properties of Wood | 149 |
| 4.3.1 | Determination of the Density of <i>Acacia mangium</i> Wood Using Gamma-Ray Attenuation Technique | 149 |
| 4.3.2 | The Influence of Microfibril Orientation on The Shrinkage and Swelling in <i>Acacia mangium</i> Wood | 156 |
| 4.3.3 | Investigation of Moisture Distribution in <i>Acacia mangium</i> Wood Using Neutron Transmission | 169 |
| 4.3.4 | Discussion of Physical Properties of <i>Acacia mangium</i> Wood | 173 |
| 4.4. | Measurement of Modulus of Elasticity and Modulus of Rupture | 179 |
| 4.4.1 | Analysis of Modulus of Elasticity | 179 |
| 4.4.2 | Analysis of Modulus of Rupture | 181 |
| 4.4.3 | The Statistical Analysis of Modulus of Elasticity Data | 182 |
| 4.4.4 | The Relationship between Grain Angle and Modulus of Elasticity | 184 |
| 4.4.5 | The Statistical Analysis of Modulus of Rupture Data | 186 |
| 4.4.6 | The Relationship between Grain Angle and Modulus of Rupture | 188 |
| 4.4.7 | The Relationship between Microfibril Angle and Modulus of Elasticity | 190 |
| 4.4.8 | The Relationship between Microfibril Angle and of Rupture | 191 |
| 4.4.9 | The Relationship between Microfibril Angle and Strength | 193 |
| 4.5. | The Effect of Microfibril Angle on the Thermal and Dynamic-Mechanical Properties of <i>Acacia mangium</i> Wood | 197 |
| 4.5.1 | Determination of Glass Transition of <i>Acacia mangium</i> Wood by Dynamic Mechanical Thermal Analyser (DMTA) | 202 |
| 4.5.2 | The Relationship between Microfibril Angle and Storage Modulus, Loss Modulus and Glass Transition | 205 |
| 4.5.3 | Discussion of Mechanical Properties of <i>Acacia mangium</i> Wood | 208 |
| 4.6 | Morphology of <i>Acacia mangium</i> Wood | 210 |
| 4.6.1 | The Relationship between Microfibril Angle and Lumen Area, Length and Width | 210 |
| 4.6.2 | The Relationship Between Lumen Area and The Distance from Pith to Bark in <i>Acacia mangium</i> wood | 217 |
| 4.6.3 | Determination of the Depth of Lumen Hole | 222 |
| 4.6.4 | Estimation of the Surface Roughness in <i>Acacia mangium</i> Wood | 229 |
| 4.6.5 | Discussion of Morphology of <i>Acacia mangium</i> Wood | 238 |
| CHAPTER 5: | CONCLUSION AND SUGGESTIONS | 241 |
| 5.1 | Conclusion | 241 |
| 5.1.1 | Microfibril Angle in <i>Acacia mangium</i> Wood | 241 |
| 5.1.2 | Cellulose Crystalline | 241 |
| 5.1.3 | Nanostructure of <i>Acacia mangium</i> Wood | 242 |
| 5.1.4 | Physical Properties of <i>Acacia mangium</i> Wood | 243 |
| 5.1.5 | Mechanical Properties of <i>Acacia mangium</i> Wood | 244 |
| 5.1.6 | Morphology of <i>Acacia mangium</i> Wood | 245 |
| 5.2 | Suggestions | 246 |

| | |
|--|-----|
| REFERENCES | 247 |
| APPENDIX A X-Ray Diffraction Analysis | 256 |
| APPENDIX B Small-Angle X-Ray Scattering Analysis | 260 |
| APPENDIX C Swelling and Shrinkage in <i>Acacia mangium</i> Wood | 266 |
| APPENDIX D Statistical Analysis of Modulus of Elasticity and Modulus of Rupture Data | 269 |
| APPENDIX E Morphology of <i>Acacia mangium</i> Wood with Emphasis on Fibre Properties Using 3D Optical Microscope | 275 |
| APPENDIX F List of Publications Derived from this Thesis | 279 |



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LIST OF TABLES

| | | Page |
|------------|--|------|
| Table 3.1 | Sample Setting for Respective Method | 57 |
| Table 3.2 | Sample Setting for Selecting Trees Explain Sample Region in Each Trunk | 62 |
| Table 4.1 | The Values of MFA And Standard Deviation in The Pith Region for Each Growth Age of <i>Acacia mangium</i> | 104 |
| Table 4.2 | The Values of MFA And Standard Deviation in the Region for Each Growth Age of <i>Acacia mangium</i> | 105 |
| Table 4.3 | The MFA and Distance from Pith Center to Bark for Wood Sample at 10-Year-Old | 108 |
| Table 4.4 | The Variation of MFA with the Distance from the Pith in Model at 9-Year-Old | 109 |
| Table 4.5 | The Strongest Reflections Arising from the Crystal Planes | 111 |
| Table 4.6 | Average Full Width Half Maximum (FWHM) for All Wood Samples Under Investigation | 112 |
| Table 4.7 | The Mean Length of Cellulose Crystallites and FWHM for the of Wood Sample at Age 3-Year-Old | 119 |
| Table 4.8 | The Mean Length of Cellulose Crystallites and FWHM For the pith of Each Tree Age of <i>Acacia mangium</i> Wood | 119 |
| Table 4.9 | The Mean Length of Cellulose Crystallites and the FWHM in the Bark Region of Each Tree of <i>Acacia mangium</i> | 120 |
| Table 4.10 | Results of SAXS Analysis as a Function to the Tree Age in the Pith Region | 124 |
| Table 4.11 | Fibre Length and Surface Area as a Function to the Tree Age at the Pith Region of <i>Acacia mangium</i> Trees | 131 |
| Table 4.12 | Results of SAXS Analysis as a Function to the Tree Age in the Bark Region | 133 |
| Table 4.13 | Fibre Length and Surface Area as a Function to the Tree Age at the Bark Region of <i>Acacia mangium</i> Trees | 134 |
| Table 4.14 | Fibre Length and Surface Area as a Function to the Distance from Pith to Bark of <i>Acacia mangium</i> Tree at Age 10-Year-Old | 136 |

| | | |
|------------|--|-----|
| Table 4.15 | Measured MFA and the Standard Deviation for Each Value of β | 143 |
| Table 4.16 | Experimental Results for the Density, Relaxation Length, Half-Thickness Value and Mass Attenuation Coefficient of <i>Acacia mangium</i> Wood | 150 |
| Table 4.17 | Comparison of Experimental Results and Estimated Values of Density in <i>Acacia mangium</i> Wood | 155 |
| Table 4.18 | The Swelling Dimensional Changes in Tangential, Radial and Longitudinal Directions at $\beta = 0.0^\circ$ | 159 |
| Table 4.19 | The Shrinkage Dimensional Changes in Tangential, Radial and Longitudinal Directions at $\beta = 0.0^\circ$ | 160 |
| Table 4.20 | The Percentage of Swelling Versus Time for Wood Samples at $\beta = 0.0^\circ$ | 161 |
| Table 4.21 | The Percentage of Shrinkage Versus Time for Wood Samples at $\beta = 0.0^\circ$ | 161 |
| Table 4.22 | The Variation of Percentage of Tangential, Radial and Longitudinal Swelling and Shrinkage With the Angle β | 166 |
| Table 4.23 | The Variation of Volumetric Swelling and Shrinkage With Angle β for Wood Model at 15 Year-Old | 168 |
| Table 4.24 | The Experimental Results for the μ_d and μ_w of <i>Acacia mangium</i> Wood for the Growth Age's Study | 172 |
| Table 4.25 | The Net Water Thickness in <i>Acacia mangium</i> Samples for the Growth Ages Under Study as a Function to RH | 173 |
| Table 4.26 | The Experimental Results of MOE of Wood Model at Age 10-Year-Old | 181 |
| Table 4.27 | The Results of MOE and MOR of Wood Model of 10-Year-Old | 181 |
| Table 4.28 | The Experimental results of MOE and MOR for Model at Age 15-Year Old | 182 |
| Table 4.29 | The Results of MOE and MOR in <i>Acacia mangium</i> Wood of 15-Year-Old | 182 |
| Table 4.30 | The Descriptive Statistics of the Data for the Samples Under Study | 183 |
| Table 4.31 | An Analysis of Variance MOE Showing the Impact of Grain Angle on MOE for Model 1, Wood Sample of 10-Year-Old | 183 |

| | | |
|------------|--|-----|
| Table 4.32 | Regression Analysis Showing the Grain Angle Effect on MOE for Model 1 | 183 |
| Table 4.33 | An Analysis of Variance MOE Showing the Impact of Grain Angle on MOE for Model 2 at Age15-Year-old | 184 |
| Table 4.34 | Regression Analysis Showing the Grain Angle Effect on MOE for Model 2 | 184 |
| Table 4.35 | An Analysis of Variance MOR Showing the Impact of Grain Angle on MOR for Model 1 at Age 10-Year-Old | 187 |
| Table 4.36 | Regression Analysis Showing the Grain Angle Effect on MOR of Model 1 | 187 |
| Table 4.37 | An Analysis of Variance MOR Showing the Impact of Grain Angle on MOR for Wood Model 2 at Age-15-Year-Old | 187 |
| Table 4.38 | Regression Analysis Showing the Grain Angle Effect on MOR in Model 2 | 188 |
| Table 4.39 | The Results of Compressive Strength Test for Wood Model 1 at 10-Year-Old | 194 |
| Table 4.40 | Data Analysis of Compressive Strength Test for Wood Model 2 at Age 15-Year-Old | 194 |
| Table 4.41 | Thermal and Mechanical Properties of <i>Acacia mangium</i> Wood Samples at MFA = 18.0° and Frequency = 1 Hz | 198 |
| Table 4.42 | Thermal and Mechanical Properties of <i>Acacia mangium</i> Wood Samples at MFA = 18.0° and Frequency = 5 Hz | 199 |
| Table 4.43 | Thermal and Mechanical Properties of <i>Acacia mangium</i> Wood Samples at MFA = 18.0° and Frequency = 10 Hz | 199 |
| Table 4.44 | Thermal and Mechanical Properties of <i>Acacia mangium</i> Wood with Respect to the MFA. The Values of T_g were Calculated Based on the $\tan\delta$ | 203 |
| Table 4.45 | The Descriptive Statistics of the Thermal and Mechanical Data Under Analysis | 206 |
| Table 4.46 | The Measured Dimensions of the Lumen Cell Wall in Wood Model at MFA=18.0° and Age of 10-Year-old | 212 |
| Table 4.47 | The Measured Dimensions of the Lumen Cell Wall in Wood Model at MFA 19.8° and Age 10-Year-old | 214 |
| Table 4.48 | The Measured Dimensions of the Lumen Cell Wall in Wood Model at MFA=29.4° and Growth Age of 10-Year-Old | 215 |

| | | |
|------------|---|-----|
| Table 4.49 | The Mean Value of Measured Dimensions and MFA for Wood Model at Age 10-Year-Old | 216 |
| Table 4.50 | Results of Measurements in 2D Analysis Module of Wood Sample at 70.0 mm from the Pith Center | 219 |
| Table 4.51 | Results of Measurements in 2D Analysis Module of Wood Sample at 80.0 mm from the Pith Center | 220 |
| Table 4.52 | Results of Measurements in 2D Analysis Module of Wood Sample at 90.0 mm from the Pith | 221 |
| Table 4.53 | The Results of Measurement at 2D Analysis for Lumen Area with Respect to the Distance from Pith to Bark in Wood Samples at Age10-Year-Old | 221 |
| Table 4.54 | Results of Measurement the Depth of Lumen Hole at Distance10.0 mm from the Pith | 225 |
| Table 4.55 | Results of Measurement the Depth of Lumen Hole at 40.0 mm from the Pith | 228 |
| Table 4.56 | Results of Measurement the Lumen Depth as a Function to the Distance from Pith to Bark in <i>Acacia mangium</i> Wood of10-Year-Old | 228 |
| Table 4.57 | Results of Roughness Analysis for the Wood Sample at 30.0 mm from the Pith Center | 231 |
| Table 4.58 | Results of Roughness Analysis for the Wood Sample at 70.0 mm from the Pith Center | 233 |
| Table 4.59 | Results of Surface Roughness Analysis and Reconstruction of Wood Samples at Age10-Year-Old | 234 |

LIST OF FIGURES

| | | |
|-------------|---|----|
| Figure 1.1 | Layers of Cell Wall | 3 |
| Figure 2.1 | The Structural Formula of Cellulose | 14 |
| Figure 2.2 | Transmission Electron Microscope of Different Layers of Cell Wall | 16 |
| Figure 2.3 | Cellulose Microfibrils in Wood Cell | 17 |
| Figure 2.4 | A Confocal Micrograph of a Wood Fibre Showing Microfibril Angle | 18 |
| Figure 2.5 | The Relationship between Microfibril Angle and Modulus of Elasticity for <i>Stika spruce</i> Wood | 20 |
| Figure 2.6 | Analysis of the Data of Bendtsenft Showing the Relationship between Microfibril Angle and Stiffness of Wood | 21 |
| Figure 2.7 | The Relationship Between Microfibril Angle and Modulus of Rupture in <i>Stika spruce</i> Wood | 22 |
| Figure 2.8 | Schematic View Illustrate the Shrinkage in S_2 Layer of Juvenile Wood When the Microfibrils were Parallel to the Long Axis of the Cell Wall | 23 |
| Figure 2.9 | Longitudinal Shrinkage in Juvenile Wood when Microfibrils were Oriented Perpendicular to the Long Axis of the Cell Wall | 23 |
| Figure 2.10 | The Relationship between Longitudinal Shrinkage and Microfibril Angle in <i>Pinus Radiata</i> | 24 |
| Figure 2.11 | The Relationship between Microfibril Angle and Shrinkage in Juvenile Wood | 24 |
| Figure 2.12 | Schematic Graph Record Around the (002) Reflection Circle of Wood Showing Tangents Drawn At The Point of the Inflection in The Measurement of The Parameter T . | 27 |
| Figure 2.13 | The Relation between the Reflection Spot Position θ and The Microfibril Axis Parameters μ and α | 29 |
| Figure 2.14 | Silviscan 2-X-Ray Diffraction Scan for a Radial Sample of <i>spruce</i> Supplied by Swedish Pulp and Paper Research Institute | 31 |
| Figure 2.15 | Microfibril Angle in <i>Loblolly Pin</i> by Using Differential Interference Contrast Microscopy | 32 |

| | | |
|-------------|--|----|
| Figure 2.16 | Schematic Small-Angle X-Ray Scattering Apparatus | 37 |
| Figure 2.17 | Schematic Small-Angle X-Ray Scattering and Wide - Angle X-Ray Scattering Experimental Set-up | 38 |
| Figure 2.18 | Small-Angle X-Ray Scattering Pattern in Polyme | 38 |
| Figure 2.19 | Wide-Angle X-Ray Scattering Pattern Collected During a Stress-Strain Experiment on a Slice Of <i>Picea abies</i> | 44 |
| Figure 2.20 | The Scattering Pattern is a Superposition of Three Streaks, as Expected for Rectangular Cells | 44 |
| Figure 2.21 | Attenuation Coefficient of a "standard" Wooden Sample as a Function of the Water Content Starting from the Dry State | 46 |
| Figure 2.22 | A Comparison of Attenuation Aoefficients for X-rays (line) and Thermal Neutrons (points) for the Elements in Nature in their Natural Composition in Liquid and Solid Phase | 47 |
| Figure 2.23 | Shows the Principle of the set-up of a Strong Neutron Beam Transmission Experement | 48 |
| Figure 2.24 | The Layout of the Neutron Transmission Facility, Neutra, Used for the Neutron Radiography and Tomography Investigations, Paul Scherrer Institute | 49 |
| Figure 2.25 | (a) Maximum Length and Width. (b) Longitudinal and Radial Diameters of the Wood Vessels Using WinCELL Measurement | 51 |
| Figure 3.1 | Sabah Forestry Development Authority (SAFODA) Plantation, Sabah, Malaysia | 52 |
| Figure 3.2 | <i>Acacia mangium</i> Tree in Sabah Forestry Development Authority Plantation, Sabah, Malaysia | 53 |
| Figure 3.3 | Schematic Diagram Showing Sampling Methodology of <i>Acacia mangium</i> Wood for Microfibril Angle and Density Test | 55 |
| Figure 3.4 | Schematic Diagram Showing Sampling Methodology of <i>Acacia mangium</i> Wood for Physical and Mechanical Test | 56 |
| Figure 3.5 | Photograph Images Shows <i>Acacia mangium</i> Tree at Age 13-Year-Old in Sabah Forestry Development Authority, Sabah, Malaysia | 58 |

| | | |
|-------------|--|----|
| Figure 3.6 | Photograph Images Showing (a) Wood Disc of 165 mm Diameter at Age 10-Year-Old. (b) Wood Block 40.0 × 60.0 Mm. (c) Wood Sample at Angle 45°. (d) Sample Preparation Using Rotary Microtome. (e) Thin Sample of <i>Acacia mangium</i> 40.0 μm Thick × 10,000 μm Long. (f) Thin Sample of 60 μm × 10,000 μm × 20,000 μm | 59 |
| Figure 3.7 | Photograph Image for Wood Sample at 200 μm Thick × 10 mm Width × 20 mm Long ± 0.5 mm for XRD Test | 60 |
| Figure 3.8 | Powder Samples Of <i>Acacia mangium</i> Wood at Size of Granulat about 63 μm ³ for Growth Age at Eight-Year-Old | 61 |
| Figure 3.9 | (a) Wood Powder of the Pith Region of <i>Acacia</i> (a) Wood Powder of the Pith Region of <i>Acacia mangium</i> at 11-Year-Old And Granulate Size About 63 μm ³ at Distance 44 mm from the Pith Center (b) Powder Sample of Bark Region of Trunk at Age 11-Year-Old at 73 mm from the Pith Center | 61 |
| Figure 3.10 | Photograph Image for Wood Powder from Pith-Bark Region of Wood Trunk at Age 11-Year-Old | 62 |
| Figure 3.11 | (a) Height of The Trunk Selected. (a) Parts of Trunk of <i>Acacia mangium</i> Trees at Age 3, 5, 7, 9, 11, 13 and 15-Year-Old | 62 |
| Figure 3.12 | (a) Sample Measured 20 mm × 20 mm × 60 mm From Pith-Bark Region at Age 13-Year-Old and Angle About $\beta = 45^\circ \pm 0.5^\circ$ to the Grain Direction. (b) Wood Sample from Pith-Bark Region of Age 13-Year-Old and $\beta = 90^\circ \pm 0.5$ | 63 |
| Figure 3.13 | (a) Sample from Pith Region at $\beta \approx 35^\circ$ of Growth Age 15-Year-Old (b) Sample from Bark at $\beta \approx 35^\circ$ of Age about 11-Year-Old | 64 |
| Figure 3.14 | Samples Measured 20 mm × 20 mm × 320 mm From Bark Region at Age 13-Year-Old for Flexure Test | 64 |
| Figure 3.15 | Sample from Bark Region at 13-Year-Old | 64 |
| Figure 3.16 | (a) <i>Acacia mangium</i> Disc at Age 5-Year-Old And Diameter 75.0 mm, (b) Wood Block Sample at Dimensions 30 mm Length × 20 mm Width × 10 mm Thickness | 65 |
| Figure 3.17 | Photograph Images Shows (a) <i>Acacia mangium</i> Disc at 5-Year-Old and Diameter 155.0 mm for DMTA Test (b) Wood Sample at 50 mm × 13 mm × 3 mm (c) DMTA Samples from Different Growth Ages | 66 |

| | | |
|-------------|---|----|
| Figure 3.18 | Diagram Illustration the Radial, Tangential and Longitudinal Directions of <i>Acacia mangium</i> Samples | 67 |
| Figure 3.19 | (a) Wood Disc at Angle 15-Year-Old and Diameter 190.0 mm. (b) Wood Block Measured 10 mm × 19 mm × 19 mm at Angle $\beta = 50^\circ \pm 0.5^\circ$ from Pith-Bark Region in Tangential Direction | 67 |
| Figure 3.20 | Wood Sample Measured 1.0 mm Thickness × 10.0 mm Length for Neutron Attenuation Test | 68 |
| Figure 3.21 | X-Ray Diffractometer, Philips X'pert Pro Pw 3040/60 Used for Microfibril Angle Measurement | 70 |
| Figure 3.22 | Geometry of the Specimen and X-Ray Diffraction System | 70 |
| Figure 3.23 | Wood Sample at Dimensions 50 μ m Thick × 20 mm Long at Age 10-Year-Old | 72 |
| Figure 3.24 | Set-up of Scanning Probe Microscope (Q-Scop 250-Video Camera) | 72 |
| Figure 3.25 | Diagram Showing the Orientation of the Cross- Section of <i>Acacia mangium</i> Wood that Cut from the Wood Disc | 74 |
| Figure 3.26 | (a) Wood Sample at Fibre Orientation Angle $\beta = 45^\circ$. (b) Thin Samples of Thickness 200 μ m from Pith, Bark and Pith-Bark Regions of The Wood Trunk | 75 |
| Figure 3.27 | (a) Sample Holder with Wood Sample for Small-Angle X-Ray Scattering Machine (b) Small-Wide Angle X-Ray Scattering Machine Pw 8380 | 76 |
| Figure 3.28 | Diagram Showing the Relationship between a Cell Wall, the Two S_2 Microfibrils and the Direction of The X-Ray Beam | 77 |
| Figure 3.29 | Diagram Showing the Relation between Front Face of the thin Sample, the Radial Direction (β), the Cell Wall Direction (θ) and the Direction of the X-Ray Beam Normal to the Face of the Sample | 78 |
| Figure 3.30 | Flexure Machine, Shimadzu (Uh-1000kni) for Stiffness and Strength Test | 80 |
| Figure 3.31 | The Compressive Strength Machine Shimadzu (Utm.Uh-1000n) | 80 |
| Figure 3.32 | Schematic Drawing Showing the Three-Points Bending Test | 81 |
| Figure 3.33 | The Definition of the Visco-Elasticity Feature | 82 |

| | | |
|-------------|--|-----|
| Figure 3.34 | The Dynamic Thermal-Mechanical Device, Perkin Sii Pyris Diamond DMTA for Mechanical Properties Test | 83 |
| Figure 3.35 | (a) <i>Acacia mangium</i> Sample at 3 cm × 2.5 cm× 1.0 cm for Mass Measurement, (b) Sample Stage, (c) Gamma Radiation Equipment | 85 |
| Figure 3.36 | Wood Samples at Age 15-Year-Old for Swelling And Shrinkage Test (a) Tangential Direction at $\beta = 0^\circ$, (b) Longitudinal Direction at Angle $\beta = 40^\circ \pm 0.5^\circ$ | 87 |
| Figure 3.37 | Wood Samples for Neutron Transmission Test (a) Samples at 9-Year-Old Tree and Thickness 3.0 mm, (β) Sample at Age 11-Year and Thickness 4.0 mm \pm 0.1 mm | 89 |
| Figure 3.38 | Sample Preparing from Pith to Bark of <i>Acacia mangium</i> Wood of 10-Year-Old | 91 |
| Figure 3.39 | Thin Sample of Thickness 50.0 μm From Bark Region of 13-Year-Old, (b) Wood Powder of Size 63.0 μm^3 Disperse in Distill Water at Sample Holder | 91 |
| Figure 3.40 | Optical Microscope. Infinite Focus Alicona. Hi Tech Instrument Sdn Bhd | 92 |
| Figure 4.1 | Schematic Diagram Represents the Rectangular Cross Section of the Wood Sample and The Orientation of the Cellulose Microfibrils in Front and Back around the Fibre Axis | 94 |
| Figure 4.2 | SEM Micrograph X 3300 Showing the Structure of the Cell Wall in <i>Acacia mangium</i> Wood at Age 15-Year Old | 95 |
| Figure 4.3 | Schematic Diagram Showing Model of the Cellulose Geometry of the Cell Wall at Radial, Tangential and Longitudinal Direction | 95 |
| Figure 4.4 | Model of the Orientation of the Cellulose Microfibrils in the Cell Wall Layers | 96 |
| Figure 4.5 | Typical Diffraction Pattern Arising From Pith Region and The Peak List of <i>Acacia mangium</i> Sample at Age 15- Year-Old | 97 |
| Figure 4.6 | X-ray Diffraction Intensity Used to Measurement of T in Wood Model of 3-Year-old | 98 |
| Figure 4.7 | SEM Micrograph at Magnification x 2000 Showing the Orientation of Microfibrils in the Bark Region of Wood Sample at Age 3-Year Old | 99 |
| Figure 4.8 | X-ray Diffraction Intensity Used to Measurement of T in Wood Model of 5-Year-Old. | 100 |

| | | |
|-------------|---|-----|
| Figure 4.9 | SEM Micrograph, X 4000 Showing the Front and Back Bell Wall Direction in the Pith Region of the Wood Sample at Age 5-Year-Old | 100 |
| Figure 4.10 | Typical Diffracting Pattern Arising from Pith Center Region and the Peak List of <i>Acacia mangium</i> Sample at Age 13-Year-Old. | 102 |
| Figure 4.11 | AFM Micrograph Shows the Orientation of Fibres of the S ₂ Layer in the Pith Center of the Wood Sample at Age 13-Year-Old, the Microfibrils Almost Parallel to the Long Axis of the Cell Wall | 103 |
| Figure 4.12 | SEM Micrograph, x 2000 Showing the Orientation of Microfibrils Inside the Cell Wall of the Bark Region of <i>Acacia mangium</i> Tree at Age 15- Year-Old | 103 |
| Figure 4.13 | The Relationship between MFA and the Tree Age in the Pith Region of <i>Acacia mangium</i> Wood | 105 |
| Figure 4.14 | The Relationship between MFA Versus Tree Age in the Bark Region of <i>Acacia mangium</i> Wood | 106 |
| Figure 4.15 | SEM Micrograph Showing the Structure of the Cell Wall in Pith and Bark Regions of Wood Sample of 10-Year-Old Tree | 107 |
| Figure 4.16 | Polarizing Microscope Image Showing the Orientation of the Microfibrils in the Bark of Wood Sample, 5-Year-Old | 108 |
| Figure 4.17 | The Relationship between MFA and the Distance from the Pith in <i>Acacia mangium</i> Wood at Age 5-Year-Old. | 109 |
| Figure 4.18 | The Relationship between MFA and the Distance from the Pith in <i>Acacia mangium</i> Wood at Age 9-Year-Old | 110 |
| Figure 4.19 | Te Relationship between FWHM and Tree Age in the Pith Region of <i>Acacia mangium</i> Wood at Grain Size About 63.0 μm ³ | 112 |
| Figure 4.20 | The Relationship between FWHM and Tree Age in the Bark Region of <i>Acacia mangium</i> Wood of Grain Size = 63.0 μm ³ | 113 |
| Figure 4.21 | The Relationship between FWHM and Tree Age in the Pith-Bark Region of <i>Acacia mangium</i> Wood, Grain Size = 63.0 μm ³ | 113 |
| Figure 4.22 | The Relationship between FWHM and Tree Age in the Pith Region of <i>Acacia mangium</i> Wood of Grain Size = 150.0 μm ³ | 114 |

| | | |
|-------------|--|-----|
| Figure 4.23 | The Relationship between FWHM and Tree age in the Bark Region of <i>Acacia mangium</i> Wood of Grain size = 150.0 μm^3 | 114 |
| Figure 4.24 | The Relationship between FWHM and Tree Age in the Pith-Bark region of <i>Acacia mangium</i> Wood Powder of Grain Size = 150.0 μ^3 | 115 |
| Figure 4.25 | SEM Micrograph at Magnification X 8000 Shows the Thickness of the Cell Wall in the pith Region of Wood Sample at Age of 5-Year-Old | 115 |
| Figure 4.26 | SEM Micrograph X 1700 Shows the Thickness of the Cell Wall in the Pith Region of <i>Acacia mangium</i> Wood at Age of 9-Year Old | 116 |
| Figure 4.27 | SEM Micrograph X 1700 Shows the Thickness of the Cell Wall in the Pith of <i>Acacia mangium</i> Sample at Age 11-Year-Old | 116 |
| Figure 4.28 | SEM Micrograph X 1700 Shows the Thickness of the Cell Wall in the Pith Region of <i>Acacia mangium</i> Sample at Age 13-Year-Old | 117 |
| Figure 4.29 | SEM Micrograph X 6000 Shows the Thickness of the Cell Wall in the Pith of <i>Acacia mangium</i> Wood at Age of 15-Year-Old. | 117 |
| Figure 4.30 | The Variation of Cellulose Crystallites Length with the Tree Age in the Pith Region | 120 |
| Figure 4.31 | The Variation of Cellulose Crystallites Length with the Tree Age in the Bark Region of <i>Acacia mangium</i> Wood | 120 |
| Figure 4.32 | AFM Micrograph Showing the Crystalline Cellulose in the Middle layer, S_2 Layer of the Cell wall in the Pith Region of <i>Acacia mangium</i> Wood at Age 10-Year-Old | 121 |
| Figure 4.33 | Scattering Graphs Obtained from <i>Acacia mangium</i> Wood at Age 3, 5, 7, 9, 10, 11, 13 and 15-Year-Old from Pith and Bark Regions | 124 |
| Figure 4.34 | Small-Angle X-ray Scattering Graph Obtained from the Pith Region of <i>Acacia mangium</i> Wood of Age 3-Year-Old. Powder form of Grain Size 150 μm | 127 |
| Figure 4.35 | Guinier's and Porod's Regions in the Scattering Graph of <i>Acacia mangium</i> Wood at Age 3-Year-Old | 127 |
| Figure 4.36 | Guinier's Analysis of <i>Acacia mangium</i> Wood at Age 3-Year-Old, the Value of Slope Indicates to the Rod Shape Fibre | 128 |

| | | |
|-------------|--|-----|
| Figure 4.37 | Guinier's Approximation of <i>Acacia mangium</i> Wood of 3-Year-Old | 128 |
| Figure 4.38 | Guinier's Approximation 2 of <i>Acacia mangium</i> Wood of 3-Year-Old, the Value of Slope Related to the R_g | 129 |
| Figure 4.39 | Scattering Graph Showing q_m in Wood Model of 3 Year-Old | 129 |
| Figure 4.40 | Porod Analysis of Surface Smoothness in Porod's Region of Scattering Graph, the Slope = - 4.968 mean the Surface is Smooth in Wood Model of 3-Year-Old | 130 |
| Figure 4.41 | The Relationship between L and Tree Age in the Pith Region of <i>Acacia mangium</i> Wood | 131 |
| Figure 4.42 | The Relationship between S and Tree Age in the Pith Region of <i>Acacia mangium</i> Wood | 132 |
| Figure 4.43 | The Relationship between L and Tree Age in the Bark Region of <i>Acacia mangium</i> Wood | 134 |
| Figure 4.44 | The Relationship between S and Tree Age in the Bark Region of <i>Acacia mangium</i> Wood | 135 |
| Figure 4.45 | The Relationship between L and the distance from Pith to Bark in <i>Acacia mangium</i> Wood of Age 10-Year-Old | 136 |
| Figure 4.46 | Variation of S with the Distance from Pith to Bark in <i>Acacia mangium</i> Wood of Age 10-Year-Old | 137 |
| Figure 4.47 | AFM Micrograph Showing the Inner Layer S_1 and the middle Layer S_2 Layer of the Cell Wall in the Pith Region of <i>Acacia mangium</i> Wood of Age 15-Year-Old | 138 |
| Figure 4.48 | SEM Micrograph Image at X1, 200 Magnification Showing Microfibrils Bundled in the Cell Wall of <i>Acacia mangium</i> Wood at Pith Region, Tree Age 15-Year-Old | 138 |
| Figure 4.49 | AFM Micrograph Showing the Corresponding distance d' between the Fibre and its Neighbor in the Secondary Layer of the Wood Cell Wall at Age 10-Year-Old | 139 |
| Figure 4.50 | SEM Micrograph Image at X600 Magnification Showing the Shape of the Microfibrils in the Part of Cell Wall of <i>Acacia mangium</i> Wood at Pith Region of Tree Age 10-Year-Old | 139 |
| Figure 4.51 | SEM Micrograph Image at X 1,100 Magnification Showing Part of Cell Wall of <i>Acacia mangium</i> Wood at Pith Region, Tree Age 10-year-Old | 140 |

| | | |
|-------------|---|-----|
| Figure 4.52 | SEM Micrograph at Magnification X 2000, Showing the Shape of the Real Cell Wall of <i>Acacia mangium</i> Used for MFA Estimation, Sample Taken from the Pith Region of Tree 10 Year-Old | 142 |
| Figure 4.53 | The Intensity Distribution for $\beta = 45^\circ$ is Plotted Against Azimuthal Angle. MFA= 29.4° and $\sigma_\phi = 9.8^\circ$ | 142 |
| Figure 4.54 | Variation of the Measured MFA and the Angle β in <i>Acacia mangium</i> Wood of 10-year-Old | 143 |
| Figure 4.55 | The relationship between Measured MFA and the Distance from Pith to bark in <i>Acacia mangium</i> Wood of 10-Year-Old | 144 |
| Figure 4.56 | A Plot of $\ln I_o / I$ Against Thickness for Eight Ages of <i>Acacia mangium</i> Trees | 151 |
| Figure 4.57 | Variation of Relaxation Length with Density | 151 |
| Figure 4.58 | Variation of Density with $\ln L$ | 152 |
| Figure 4.59 | Variation of Half-Thickness Value as a Function of Density of <i>Acacia mangium</i> | 154 |
| Figure 4.60 | Variation of Density with $\ln \chi_{1/2}$ of the <i>Acacia mangium</i> | 154 |
| Figure 4.61 | The Relationship between Tree Age and Measured Density of <i>Acacia mangium</i> Wood | 155 |
| Figure 4.62 | The Relationship between Tree Age and Estimated Density of <i>Acacia mangium</i> Wood | 156 |
| Figure 4.63 | The Relationship between Relaxation Length and Half-Thickness Value of <i>Acacia mangium</i> Wood | 156 |
| Figure 4.64 | The Percentage of Swelling Over Time According to the Experimental Directions at $\beta = 0.0^\circ$ | 161 |
| Figure 4.65 | The Error Bar of the Percentage of Swelling Over Time at Angle $\beta = 0.0^\circ$ | 162 |
| Figure 4.66 | The Percentage of Shrinkage Over Time According to the Experimental Direction at 0.0° | 162 |
| Figure 4.67 | The Error Bar of the Percentage of Shrinkage Over Time for Angle $\beta = 0.0$ | 163 |
| Figure 4.68 | SEM Micrograph, X 2000, Scale Bar = 20 μm , Showing the Lumen Cell Wall and the Fibre Orientation of <i>Acacia mangium</i> Wood at $\beta = 45.0^\circ$ Before Oven-Drying | 164 |